Commercial Cooling Walk-in Box Purchasing Guide

There are several factors to consider when purchasing a walk-in box. In this purchasing guide we will cover some walk-in box basic's to help you to make an informed buying decision.

<u>Outdoor v. Indoor Walk-In</u>. When deciding on the location of your box, consider the following characteristics of outdoor v. indoor boxes.

Indoor walk-in pro's Less costly. Convenient access to contents. Walk-in is protected from elements and severe weather. Indoor walk-in cons Occupies significant amount of expensive indoor space. Less convenient for unloading and deliveries. Outdoor walk-in pro's Leaves maximum indoor storage space. Easy installation. Convenient for unloading and deliveries. Outdoor walk-in con's Potential cost of building a door that leads outside to walk-in. Requires roof membrane and 6" raise concrete slab.

Higher energy use than with indoor.

<u>Cooler v. Freezer v. Combo.</u> Your cold storage needs will dictate the type of box to purchase. <u>Cooler:</u> Typically store items at 35°F. When ordering please specify what will be stored. <u>Freezers:</u> Store items at 0°F or colder, standard freezer is for 'holding' meaning product enters frozen, for ice cream we recommend -15°F to -20°F

Combo: A combo has a cooler and a freezer section with common wall.

Panel Size. Our panels are constructed using high density foam rails along the perimeter with polyurethane foamed-in-place insulation and metal skins. Metal finishes include: galvanized steel; galvalume; aluminum; and stainless steel. Panel thickness can range from 3 ½', 4", 4 ½" & 5". We recommend 5" panels on freezers with holding temperatures of -10°F and colder.

<u>Insulation – Polystyrene v. Polyurethane</u>. The Energy Independence and Security Act (EISA) set R-value requirements, R-25 coolers, R-28 for freezer floors and R-32 for freezers. To meet current requirements Commercial Cooling uses insulation that is at least 3.5" inches thick of Foamed-In-Place Polyurethane. Each Panel has an R-Value which exceeds EISA requirements. By comparison, using polystyrene you would need a panel thicker than 6" for same R-Value as 3.5" Commercial Cooling Panel.

<u>Flooring</u>. Walk-in coolers typically do not need floors unless they are not on-grade, but freezers require insulated flooring. We offer many options for insulated floors.

Door. A very important element of any walk-in, the door must provide access while still preventing cold air from escaping. Purchasing a unit with a self-closing door mechanism, high quality door hinges and latches, along with well-fitting gaskets can help it last longer and prevent loss of cold air resulting in greater energy efficiency. Hinged right means that when you face the front of the walk-in the handle is on your left and the hinges are on your right.

We offer a variety of options, including: Flush or overlap swing doors; manual and electric sliding doors; accessories can include: view windows; temperature alarms; diamond tread kickplates; and locks including locking bars.

<u>Walk-in Box Size.</u> It's wise to plan walk-in refrigeration from the inside out, determine how much space you want inside, including your ideal aisle width and shelving size, and then choose a walk-in that has the external dimensions to accommodate those factors. All sizes on drawings are exterior outside to outside dimensions.

The Refrigeration System – Remote v. Self-contained

<u>Remote refrigeration system.</u> The refrigeration is not a one-piece system, there is a condensing unit located outside with an evaporator coil inside the walk-in. Power source is 208/230, single or three phase and 460V. Characteristics include:

Less expensive to purchase but more expensive to install.

Typically sits on roof of the building to improve refrigeration efficiency by nearly 20%.

Charged with refrigerant at site upon completion.

Evaporator coil requires drain lines (freezer drain needs heated electrical tape).

<u>Self-contained refrigeration system</u>. One piece refrigeration system – evaporator coil and condensing are all together and mounted on top of the ceiling of the walk-in. Power source is 208/230, single or three phase. Characteristics include:

More expensive to purchase but cheaper to install. Comes pre-charged with refrigerant from factory. Built-in drainage system, except with outdoor units. Need 3' clearance above walk-in box ceiling. Discharge heat into the building which increases load on HVAC system. More noise because motor and fans are located inside.

<u>Additional services.</u> To get the most out of your walk-in box, consider additional services such as: delivery and installation; job site surveys; engineering calculations and stamped drawings; and box load calculations.

<u>Warranty</u>. Commercial Cooling offers industry best 20-year original equipment panel warranty. Manufacturer offers one-year warranty on refrigeration equipment. Optional 1, 2 & 5-year extended warranties available through Trinity on refrigeration, parts and labor.